



FACTORY PROFILE 2026

Taizhou Puyun Plastic Mold Co., Ltd

Mold-driven drinkware and household plastics manufacturing
Huangyan, Taizhou, Zhejiang, China · since 2017

58

injection moulding machines

12,000 m²

production floor

118

employees, 20 in QC

BSCI · ISO 9001

SGS-audited · certified

Company at a glance

Puyun was founded in September 2017 in Huangyan, Taizhou — one of China's main mould-making hubs. We started in mould research and development and still work that way: structure review, mould design and making, injection moulding, assembly and final inspection are managed by our own team. We would rather fix a problem in the steel than in the finished part.

For vacuum-insulated and titanium drinkware we work with qualified supply-chain partners, while keeping control of material sourcing, assembly coordination, airtightness testing, drop testing and final quality requirements.

58

Injection moulding machines

12,000 m²

Production floor

118

Employees, 20 in QC

800k–1M

Pieces per month

2017

Manufacturing since

USD 10M+

Annual export value

Materials

PP · PE · PC · PET · Tritan · Silicone · 304 stainless steel · 316 stainless steel · Titanium — subject to product requirements. Food-contact material grades are used for all drinkware, under our Chinese production licence for food-grade plastic packaging containers and tools.

Product range

Drinkware: plastic water bottles, shaker and protein bottles, sport and outdoor bottles, cups and tumblers, mugs, kids' bottles, stainless-steel vacuum-insulated tumblers, titanium drinkware.

Household: lunch boxes and bento boxes, kitchen storage, bathroom accessories, bowls and tableware, kids' tableware, home accessories.

Who we work with

E-commerce brands, promotional and corporate gift companies, offline retail programmes, importers and international trading partners — mainly small and medium-sized brands that need their own mould, their own colour and their own packaging.



Injection moulding machines



Sample display shelves

From drawing to container

01 Structure review

You send a drawing, a 3D file, a physical sample or a reference photo. Our engineers check wall thickness, draft angles, sealing geometry and demoulding before anyone quotes a price.

02 Mould design & making

3D mould design, steel selection and machining. A mould is quoted and cut as a complete set — all cavities and inserts together, never cavity by cavity.

03 Sampling

First-shot samples for your approval, with dimensional and fit checks, before the line runs.

04 Injection moulding

58 machines running PP, PE, PC, PET and Tritan, with food-contact material grades for all drinkware.

05 Decoration

Screen printing, pad printing and laser engraving. Print adhesion is tested before the batch runs.

06 Assembly & testing

Seals, lids, straws, carabiners and cutlery assembled in-house. Airtightness, drop and functional checks on the line.

07 Packing & export

OPP bag, colour box, gift box or your own artwork. Carton data confirmed before booking.

08 Mould storage & repeats

Your tool stays in our racks under your name. A repeat order goes straight to the machine — no new tooling cost.

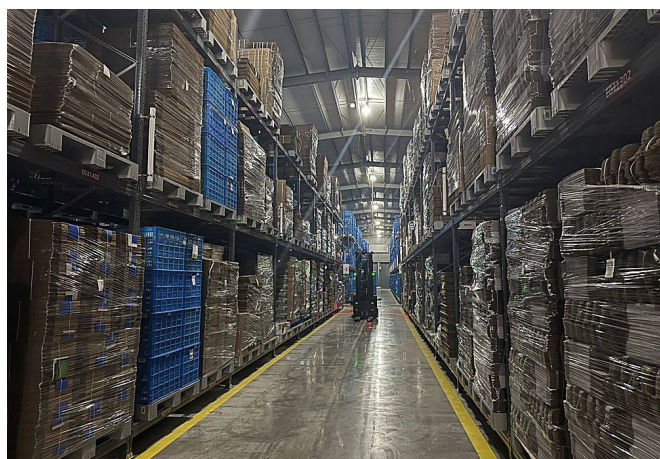
Customisation

Product development from your drawing or sample · New mould design and manufacturing · Capacity, colour and structural adjustments · Logo screen printing, pad printing and laser engraving · Custom packaging — OPP, colour box, gift box, your artwork · Final assembly, inspection and delivery coordination

Order terms at a glance

Minimum order	2,000 pcs per model — drinkware 1,000 pcs per model — household
Samples	5 pcs per model. Free from an existing mould; tooling cost applies to a new design.
New tooling	50 working days from approved 3D file to a finished order ready for inspection (about 10 weeks) — mould, samples and production all inside that window. Moulds are cut as a complete set, never cavity by cavity.
Repeat orders	No tooling cost and no waiting for tooling. Output runs at 2,000 pcs per day, so a 20,000 pc repeat order is roughly two weeks on the floor.
Packing	OPP bag as standard, 5-ply corrugated export carton. Colour box, gift box and your own artwork on request.
Palletising	Euro pallet 1200 × 800 mm on request; loose-loaded by default.
Payment	T/T 30% deposit on order confirmation, 70% balance after inspection and before loading. Tooling is paid in full before the mould is cut.
Terms	FOB Ningbo, quoted in USD. Other Incoterms on request.

The 50 days are working days, not calendar days, and they cover the whole project — not just the mould. Add 7–10 days to any lead time that crosses the May Day or National Day holidays, and plan around the Chinese New Year break, which usually stops plastics factories in our region for 12–20 days.

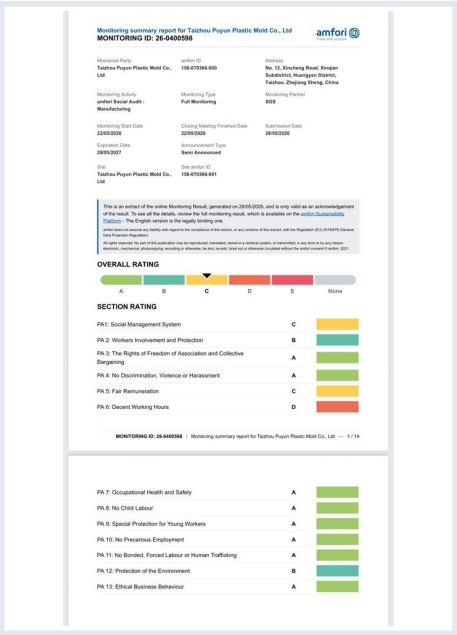


Warehouse and logistics



Export documentation office

Audits, certificates and documents



amfori BSCI social audit

Audited by SGS · Full Monitoring
Audited May 2026 · valid to May 2027
Full monitoring report available to buyers on request.



ISO 9001:2015 quality management

CSI Guolian Beijing Certification Center · IAF & CNAS
accredited
Reg. No. 12425Q01461R0128 · valid to 11 June 2028
Scope: production of plastic products (plastic cups).

Food-contact production licence

China production licence for food-grade plastic packaging containers and tools. Our ISO 9001 certificate covers production; food-contact compliance is covered separately by this licence together with third-party material test reports.

Market-specific documentation (on request)

United States	FDA 21 CFR food-contact material statements; California Proposition 65 declarations; CPSIA reports for children's items.
Europe	EU 10/2011 and LFGB material test reports, REACH statements and BPA-free declarations. EN 71 for children's products.
Middle East	GCC and SASO documentation for Saudi Arabia and the GCC states — tell us the destination early.
Southeast Asia	SNI (Indonesia) and SIRIM (Malaysia) documentation arranged per shipment where required.

Inside the factory



Office and sales team



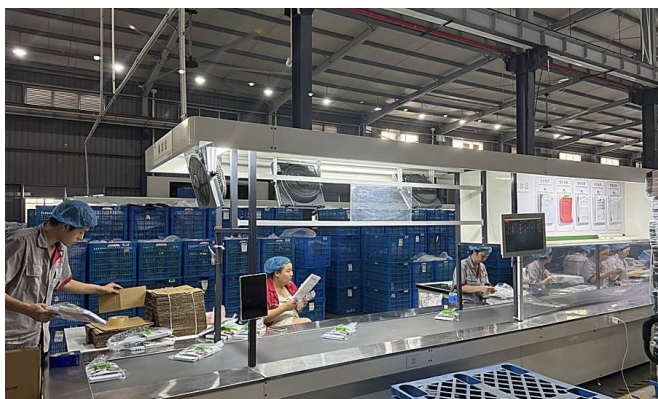
Mould shop



Mould machining and fitting



Assembly and packing line



Packaging workshop



Product showroom

Talk to us

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